Amendments t the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1.-12. (Cancelled).
- (Currently Amended) A <u>loud</u>speaker, at least-comprising: 13.
 - a magnetic circuit;
 - a frame connected to said magnetic circuit; and
- a <u>loud</u>speaker diaphragm whose having an inner circumference being which is connected to a voice coil embedded in a magnetic gap of said magnetic circuit, and an outer circumference being bonded to said frame;

wherein said loudspeaker diaphragm is one of that defined in Claims 9 to 12 is manufactured in accordance with the steps of:

heating a molded resin speaker diaphragm; and

activating the surface of said loudspeaker diaphragm by applying plasma while keeping the temperature inside said reactive chamber below a heat <u>deformation temperature</u> of said loudspeaker diaphragm.

- 14. (Currently Amended) A <u>loud</u>speaker, at least comprising:
 - a magnetic circuit;
 - a frame connected to said magnetic circuit; and
- a speaker-diaphragm <u>for said loudspeaker whose</u>-having an inner circumference being which is connected to a voice coil embedded in a magnetic gap of said magnetic circuit, and an outer circumference being bonded to said frame via an edge;

wherein said speaker diaphragm for said loudspeaker is one of that defined in Claims 9 to 12 manufactured in accordance with the steps of:

heating a molded resin loudspeaker diaphragm; and

activating the surface of said loudspeaker diaphragm by applying plasma while keeping the temperature inside said reactive chamber below a heat deformation temperature of said loudspeaker diaphragm.

- 15.-18. (Cancelled).
- 19. (Previously Presented) A loudspeaker according to claim 13, wherein said loudspeaker diaphragm is further manufactured in accordance with one of injection molding and sheet forming.
- 20. (Previously Presented) A loudspeaker according to claim 13, wherein said reactive chamber is disposed with a meshed metal frame inside said reactive chamber and with an electrode outside said reactive chamber.